



Acid Piping Technology, Inc.
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| FLANGED PIPE SPOOLS | | | | | | | | | | | |
|----------------------------|---------------|----------------------|-------------------|--------------------|-----------------------|------------------------|---------------------|---------------------|--------------|-------------|-------------|
| SIZE IN. | PIPE CLASS | WALL THICK IN. | WEIGHT LB./FT. | FLANGE O.D. IN. | BOLT CIRCLE IN. | FLANGE THICK IN. | BOLT HOLE IN. | BOLT DIA. IN. | NO. BOLTS | GASKET | |
| | | | | | | | | | | I.D. IN. | O.D. IN. |
| 3 | 54 | 0.34 | 12.2 | 7.50 | 6.00 | 0.75 | 0.75 | 0.63 | 4 | 3.00 | 5.37 |
| 4 | 56 | 0.41 | 17.8 | 9.00 | 7.50 | 0.94 | 0.75 | 0.63 | 8 | 4.00 | 6.87 |
| 6 | 58 | 0.49 | 31.1 | 11.00 | 9.50 | 1.00 | 0.87 | 0.75 | 8 | 6.00 | 8.75 |
| 8 | 58 | 0.51 | 43.4 | 13.50 | 11.75 | 1.12 | 0.87 | 0.75 | 8 | 8.00 | 11.00 |
| 10 | 59 | 0.56 | 58.6 | 16.00 | 14.25 | 1.19 | 1.00 | 0.87 | 12 | 10.00 | 13.37 |
| 12 | 60 | 0.61 | 76.7 | 19.00 | 17.00 | 1.25 | 1.00 | 0.87 | 12 | 12.00 | 16.12 |
| 14 | 61 | 0.66 | 96.5 | 21.00 | 18.75 | 1.37 | 1.12 | 1.00 | 12 | 14.00 | 17.75 |
| 16 | 62 | 0.70 | 116.8 | 23.50 | 21.25 | 1.43 | 1.12 | 1.00 | 16 | 16.00 | 20.25 |
| 18 | 63 | 0.74 | 139.3 | 25.00 | 22.75 | 1.56 | 1.25 | 1.12 | 16 | 18.00 | 21.63 |
| 20 | 65 | 0.81 | 167.8 | 27.50 | 25.00 | 1.68 | 1.25 | 1.12 | 20 | 20.00 | 23.87 |
| 24 | 67 | 0.89 | 220.7 | 32.00 | 29.50 | 1.87 | 1.37 | 1.25 | 20 | 24.00 | 28.25 |
| 30 | 69 | 1.15 | 372.5 | 38.75 | 36.00 | 2.12 | 1.37 | 1.25 | 28 | 30.00 | 34.75 |