Thermostatic Steam Traps

efficient and cost effective steam trapping solutions for industrial process, HVAC equipment and steam tracing lines

spirax sarco®

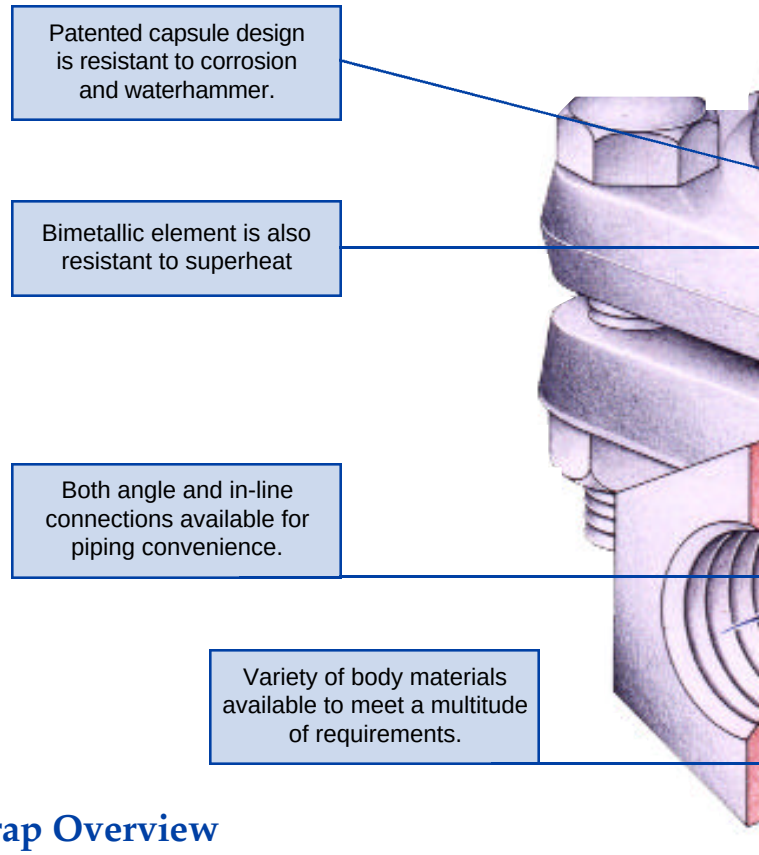
Efficient thermostatic steam traps reduce startup times and improve overall efficiency

For more than 85 years, Spirax Sarco has been the world's leader in thermostatic steam trap development. The thermostatic operation adjusts automatically to varying steam pressures and has excellent air venting characteristics. These air venting characteristics are essential to a quick and efficient start-up and also a smooth uninterrupted operation.

In addition to balanced pressure thermostatic steam traps, Spirax Sarco also offers bimetallic thermostatic steam traps. The unique multi-cross bimetallic element used in this range dictates that they follow the steam saturation curve over wide pressure ranges.

Spirax Sarco's range of balanced pressure and bimetallic thermostatic steam traps are offered with built-in strainers and are resistant to water-hammer and freezing. In addition, these traps are designed to be serviced without removal from the piping for ease of maintenance.

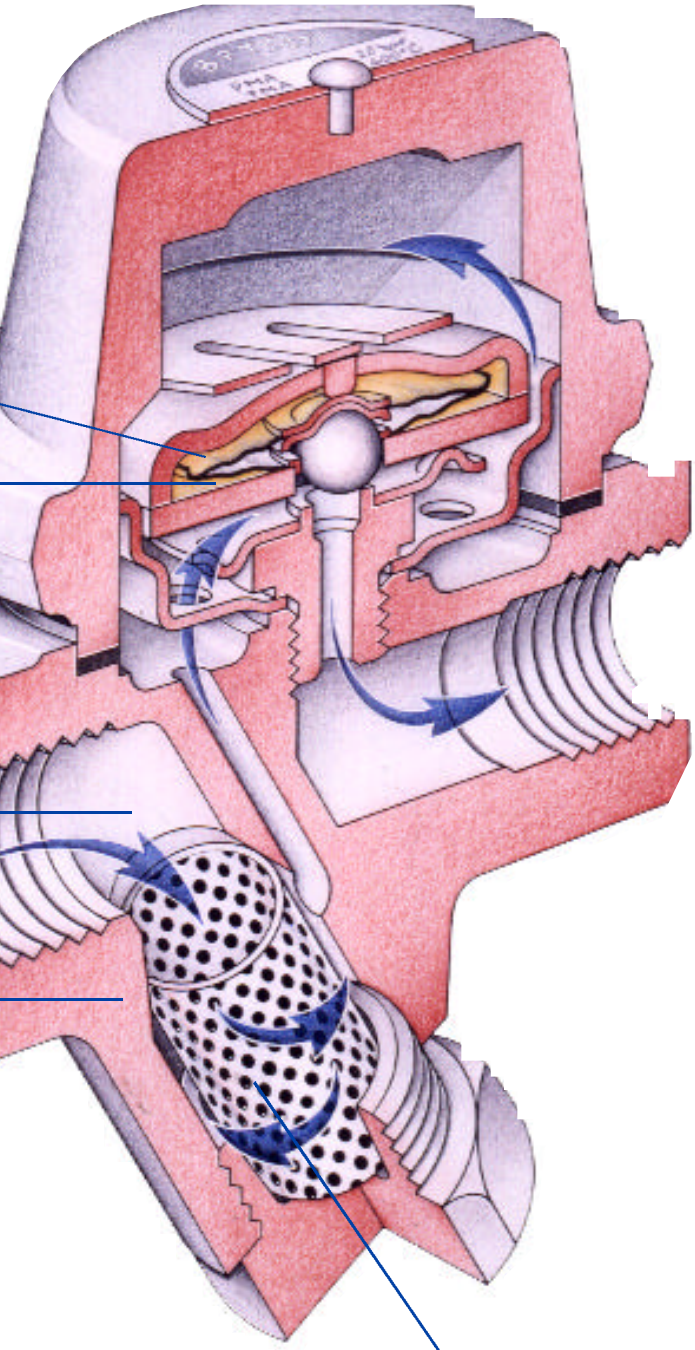
These traps are ideal for applications in which some condensate subcooling is permissible or even desirable.



Thermostatic Steam Trap Overview

Model	Sizes (inches)					Connections			Pipe Configuration		Body Material					TIS #
	1/4	3/8	1/2	3/4	1	NPT	SW	FLG	Angle	In-Line	Brass	Cast Iron	Dctl. Iron	Steel	Stn. Steel	
BALANCED PRESSURE																
TA-125			✓	✓	✓	✓			✓		✓					2.0101
TH-25			✓			✓				✓	✓					
TH-125			✓	✓		✓				✓	✓					
TV-125			✓	✓		✓				✓	✓					
T250			✓	✓	✓	✓			✓	✓		✓				2.009
TM600			✓	✓		✓	✓	✓	✓	✓			✓	✓		2.003
BPM21L		✓	✓			✓	✓			✓				✓		2.014
BPT21			✓	✓		✓	✓	✓		✓				✓		2.004
BPT30			✓	✓	✓	✓	✓	✓		✓				✓		2.005
TSS300		✓	✓			✓				✓					✓	2.0001
MST18	✓		✓			✓				✓					✓	2.002
SBP30			✓	✓		✓	✓			✓					✓	2.0061
UBP30			✓	✓	✓	✓	✓			✓					✓	2.008
BT6			✓	✓	✓	✓*				✓					✓	2.000
BTM7	✓		✓	✓	✓	✓*†				✓					✓	2.0002
BTS7	✓		✓	✓	✓	✓†				✓					✓	2.0002
BIMETALLIC																
SM21			✓	✓		✓	✓	✓		✓				✓		2.100
SM24H			✓	✓	✓	✓	✓	✓		✓				✓		2.102
SM45			✓	✓	✓	✓	✓	✓		✓				✓		2.103
SSM21			✓			✓	✓			✓					✓	2.104

* Available with Tri-Clamp® compatible sanitary clamp ends.
† Available with O.D. Tube ends.



Y-pattern strainers available to meet plant maintenance requirements.

User benefits

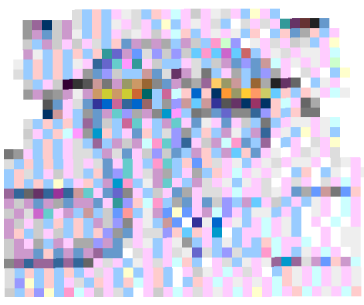
✓	Stainless steel construction for long life.
✓	Reduces start-up time and increases operating efficiency with excellent air handling ability.
✓	Adjusts automatically to varying steam pressures.
✓	High resistance to superheat on some models widens the range of applications.
✓	Replaceable element/valve connection is easily interchanged without disturbing the piping connections.
✓	Reduces installation space requirements and minimizes radiant heat loss with compact design.
✓	Ideal for freezing environments.

How the balanced pressure element works

The stainless steel thermostatic element is filled with a liquid which boils a few degrees below saturated steam temperature at any given operating pressure. When the liquid fill boils, the pressure inside the element increases, the element expands, forcing the valve head on the seat to close the trap.

When the trap is cold, the valve is wide open. The equipment can warm up rapidly because the air which initially fills the steam space and the start-up load of cool condensate are discharged quickly (1). As the equipment warms up, the temperature of the condensate passing through the trap increases. When the condensate temperature approaches saturated steam temperature, the element's liquid fill boils, closing the trap before any steam is lost (2). The trap remains closed until the condensate waiting to be discharged has cooled sufficiently to allow the element's fill to condense. The trap then opens and the cycle is repeated (3).

The trap automatically adjusts to variations in steam pressure, so that the amount of subcooling remains constant. Subcooling refers to the degrees the condensate must cool below saturated steam temperature before the trap opens.

1 

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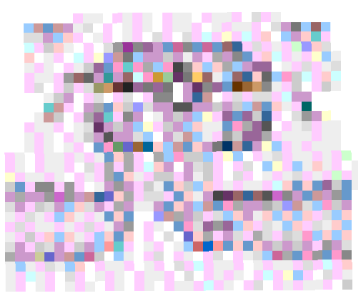
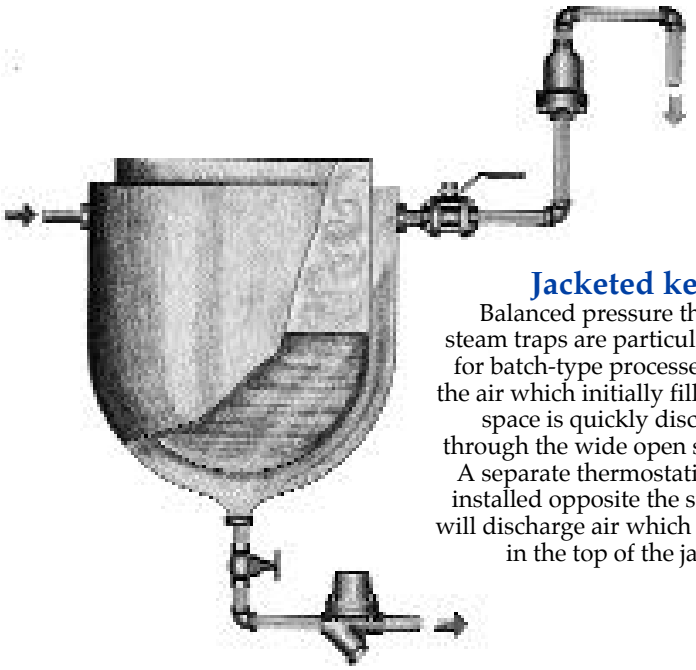
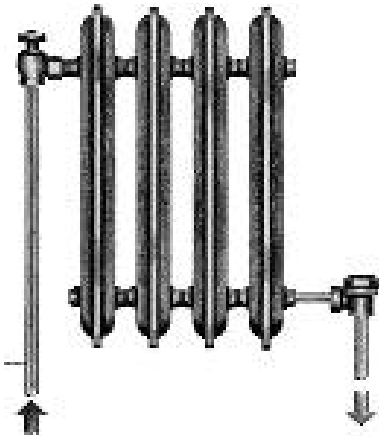
3 

Typical applications for thermostatic steam traps



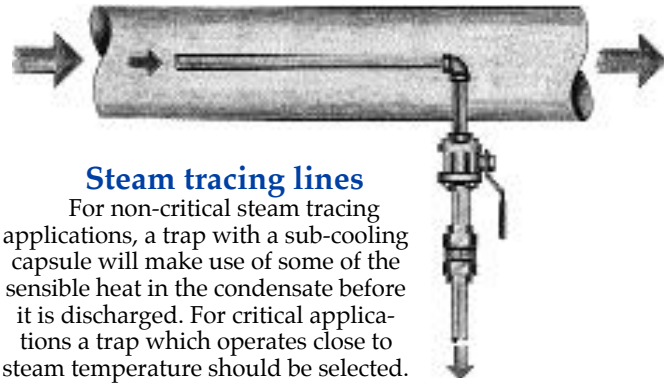
Jacketed kettles

Balanced pressure thermostatic steam traps are particularly suited for batch-type processes because the air which initially fills the steam space is quickly discharged through the wide open steam trap. A separate thermostatic air vent installed opposite the steam inlet will discharge air which may collect in the top of the jacket.



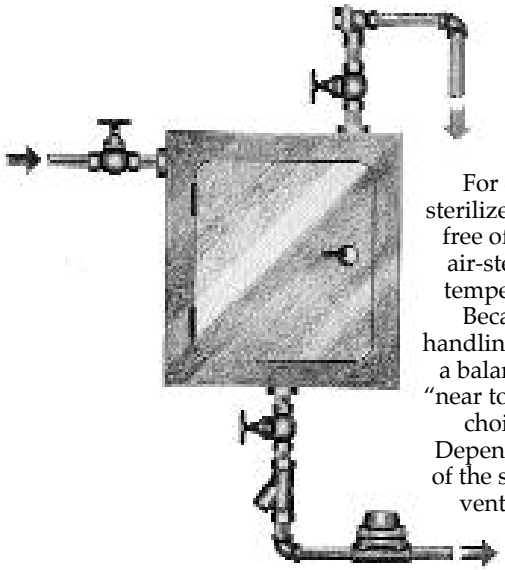
Steam radiators and convectors

Spirax Sarco brass-bodied radiator traps have male union inlet fittings to simplify direct connection to steam radiators and convectors. The stainless steel welded bellows, valve head and seat can be replaced easily and quickly without disturbing the piping connections.



Steam tracing lines

For non-critical steam tracing applications, a trap with a sub-cooling capsule will make use of some of the sensible heat in the condensate before it is discharged. For critical applications a trap which operates close to steam temperature should be selected.



Sterilizers

For effective operation, the sterilizer must be kept completely free of condensate and air. (An air-steam mixture has a lower temperature than pure steam.) Because of its excellent air-handling ability and compact size, a balanced pressure trap with a "near to steam" capsule is the best choice for small sterilizers. Depending on the configuration of the steam space, a separate air vent may be advantageous.

Steam Trap Selection and Sizing

Need to Know

1. The steam pressure at the trap after any pressure drop through the control valve or equipment.
2. The distance the condensate must be lifted after the trap.
   Rule of thumb: 2 feet of lift equals 1 psi back pressure (approximately).
3. Any other possible sources of back pressure in the condensate return system. For example:
   - Condensate taken to a pressurized deaerator tank or flash recovery vessel.
   - Local back pressure due to discharge of numerous traps close together into an undersized return.
4. Quantity of condensate handled. Obtained from:
   - Measurement
   - Calculation
   - Manufacturer's data
5. Safety Factor that is dependent upon particular application, typical examples as follows:

Steam Mains	2:1
Tracers	2:1
Non-Modulating	2:1
Modulating over 30 psi	3:1
Modulating under 30 psi	Size trap at full load and 1/2 psi differential

Rule of thumb: Use a factor of 2 on everything except Temperature Controlled Air Heater Coils and Converters, and Siphon Applications

How to Size

The difference between the steam pressure at the trap inlet and the total back pressure, including that due to lift after the trap, is the differential pressure. The quantity of condensate should be multiplied by the appropriate safety factor to produce the sizing load. The trap may now be selected using the differential pressure and the sizing load.

Note: The inlet pressure to the steam trap should never exceed the Maximum Operating Pressure (PMO) of the selected trap, regardless of differential pressure.

Example

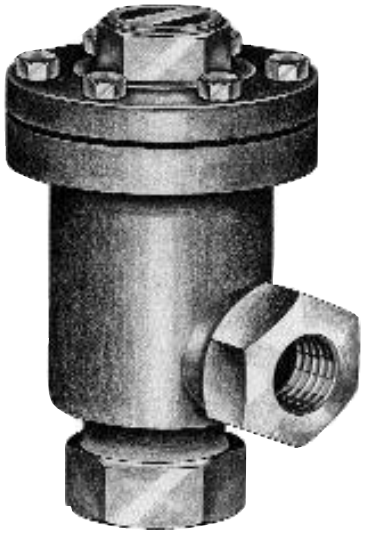
A steam trap is required to drain 150 lb/h of condensate from a jacketed kettle which uses steam at 100 psig. There will be a lift after the trap of 30 ft.

Inlet Pressure	100 psig
Lift	30 ft. = 15 psi (approximately)
Therefore, Differential Pressure	100 psi - 15 psi = 85 psi
Quantity	150 lb/h
Safety Factor	2:1
Sizing Load	300 lb/h

The BPT21Y will easily handle 300 lb/h at a differential pressure of 85 psi.

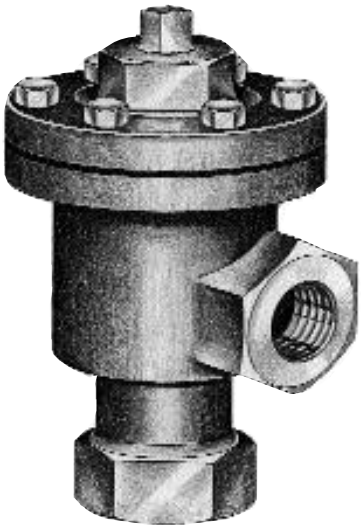
T250

The balanced pressure thermostatic T250 steam trap is a rugged cast iron product suitable for high capacity process applications. The cast iron body and thermostatic design make it a good choice for outdoor applications where freezing is a concern. All internal parts can be serviced without removing the trap from the pipeline.



TM600

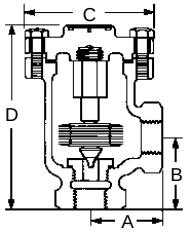
The balanced pressure thermostatic TM600 steam trap is a medium capacity, high pressure trap suitable for steam main drips and process equipment. The durable design is ideal for outdoor applications subject to freezing. A variety of flow patterns (angle, in-line horizontal or vertical) are available for piping convenience.



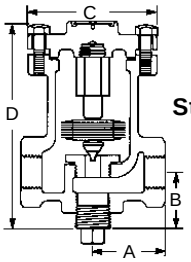
T250

Sizes	1/2", 3/4", 1"
Body Material	Cast Iron
Connections	NPT
Piping Configuration	Angle or In-Line
Options	N/A
TIS#	2.009
Maximum Operating Pressure (PMO)	250 psig

Angle



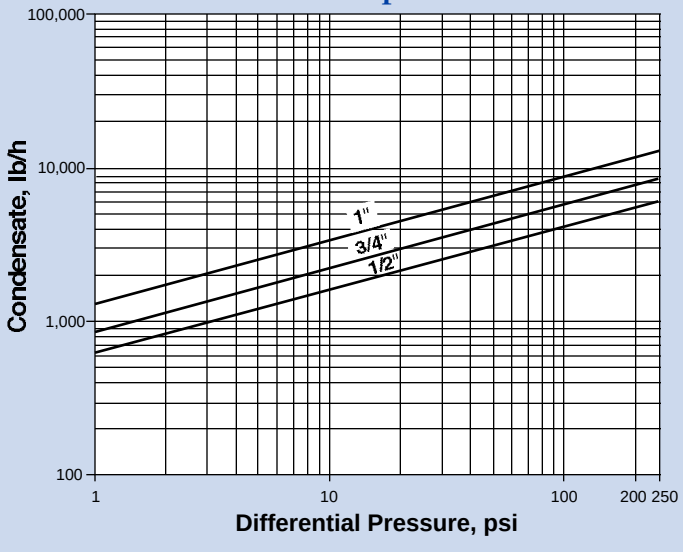
Straightway



Dimensions (nominal) in inches

Size	Type	A	B	C	D	Weight
1/2" & 3/4"	Angle	1.75	1.75	3.12	4.56	3.5 lb
1/2"	Straightway	1.75	1.75	3.12	5.37	4.3 lb
3/4"	Straightway	1.87	1.75	3.12	5.37	4.3 lb
1"	Angle	2.12	2.25	3.9	5.37	6.0 lb

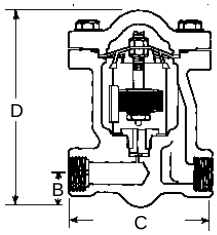
T250 Capacities



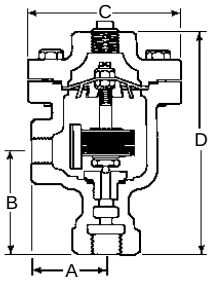
TM600

Model	TM600	TM600L	TM600N
Sizes		1/2", 3/4"	
Body Material		Ductile Iron	
Connections		NPT	
Piping Configuration	Angle		In-Line
Options			SW or Flanged
TIS#		2.003	
Maximum Operating Pressure (PMO)		600 psig	

TM600N



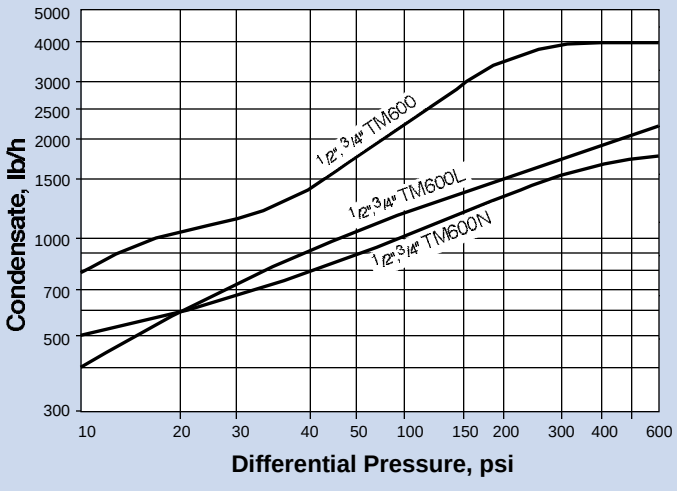
TM600 TM600L



Dimensions (nominal) in inches

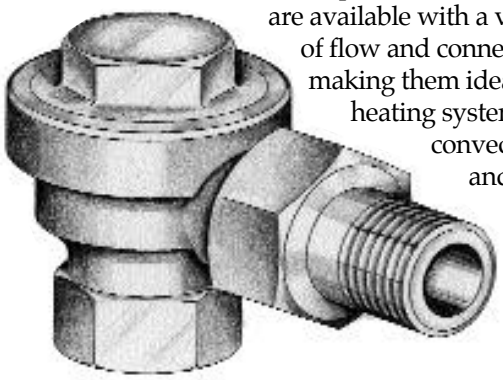
Type	A	B	C	D	Weight
TM600N	–	1.06	4.25 (SW), 5.25 (Scr.)	6.06	9.25 lb
TM600 & TM600L	2.0	2.8	4.2	6.25	7.0 lb

TM600 Capacities



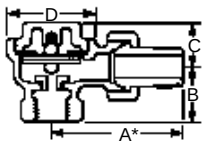
TA, TH, TV

These brass bodied balanced pressure thermostatic steam traps are available with a variety of flow and connection options making them ideal for two-pipe heating systems, radiators, convectors, sterilizers and other small process equipment. The welded stainless steel element self-adjusts over the entire operating

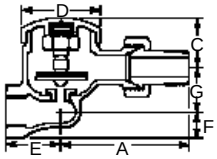


T-Series Radiator Traps

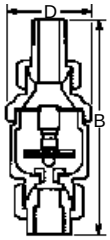
Model	TA-125	TH-25	TH-125	TV-125
Sizes	1/2", 3/4", 1"	1/2"	1/2", 3/4"	
Body Material	Brass			
Connections	NPT-Male union inlet			
Piping Configuration	Angle	Horizontal		Vertical
Options	Extended male inlet spud (1/2", 3/4" TA-125 only)			
TIS#	2.0101			
Maximum Operating Pressure (PMO)	125 psig	25 psig	125 psig	



TA-125



1/2" TH-25
1/2", 3/4" TH-125



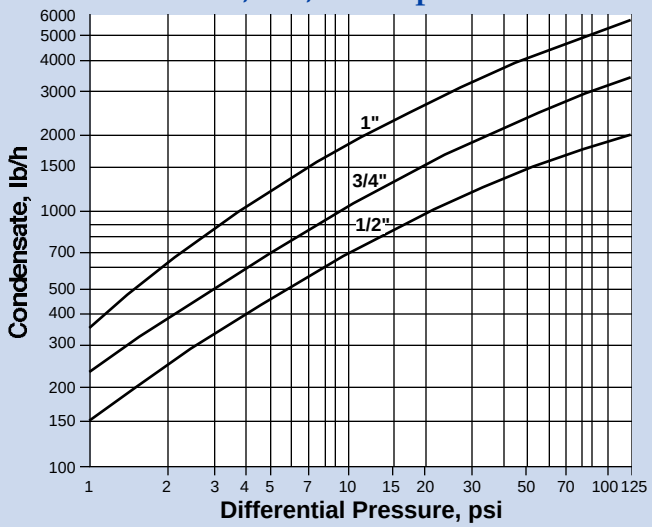
1/2", 3/4"
TV-125

Dimensions (nominal) in inches

Size	Type	Pattern	A	B	C	D	E	F	G	Weight
1/2"	TA-125	Angle	2.8*	1.2	1.0	1.9	–	–	–	1 lb
1/2"	TH-25	Straight	3.25	–	1.6	2.0	1.75	0.6	0.6	1.3 lb
1/2"	TH-125	Straight	3.25	–	1.25	2.0	1.4	0.6	0.6	1.4 lb
1/2"	TV-125	Vertical	–	5.1	–	2.0	–	–	–	1.6 lb
3/4"	TA-125	Angle	3.1*	1.25	1.0	1.9	–	–	–	1.3 lb
3/4"	TH-125	Straight	3.25	–	1.25	2.0	1.4	0.8	1.1	1.8 lb
3/4"	TV-125	Vertical	–	5.6	–	2.0	–	–	–	2 lb
1"	TA-125	Angle	3.5	2.0	1.75	2.0	–	–	–	2.8 lb

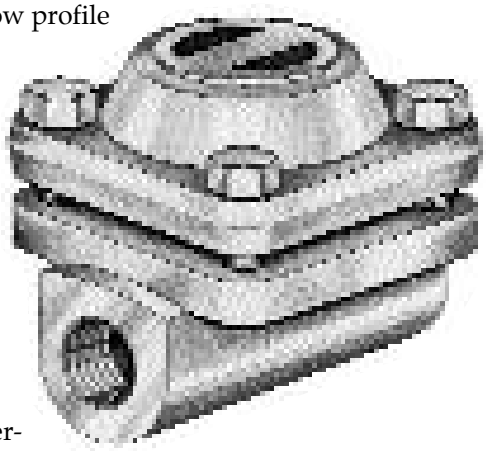
* With optional extended inlet spud, "A" dimension is 3.25"

TA, TH, TV Capacities



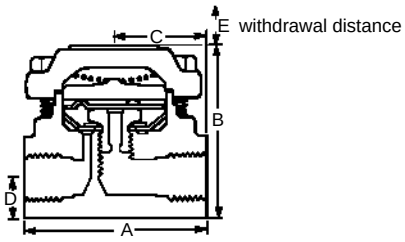
BPM21L

The BPM21L is a low profile balanced pressure thermostatic steam trap ideal for steam tracers, hospital equipment, radiators, and main drips. The balanced pressure capsule design provides good resistance to waterhammer and moderate super-



BPM21L

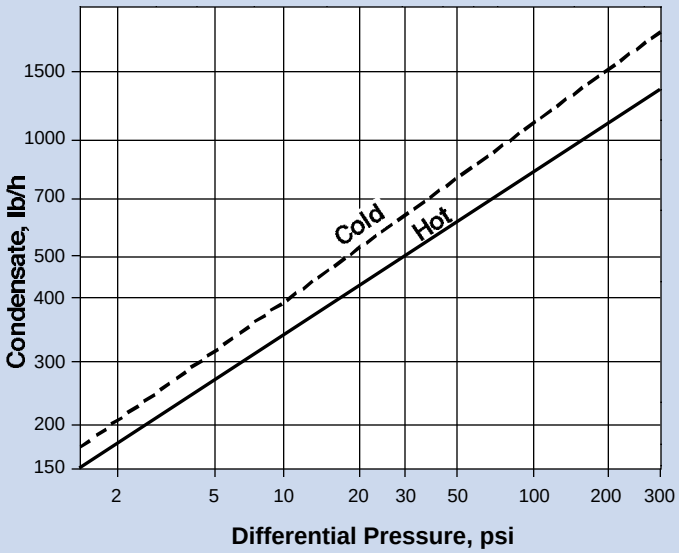
Sizes	3/8", 1/2"
Body Material	Forged Steel
Connections	NPT
Piping Configuration	In-Line
Options	SW Connections (1/2" only)
TIS#	2.014
Maximum Operating Pressure (PMO)	305 psig



Dimensions (nominal) in inches

Size	A	B	C	D	E	Weight
3/8", 1/2"	2.75	2.4	1.4	.6	.4	2.0 lb

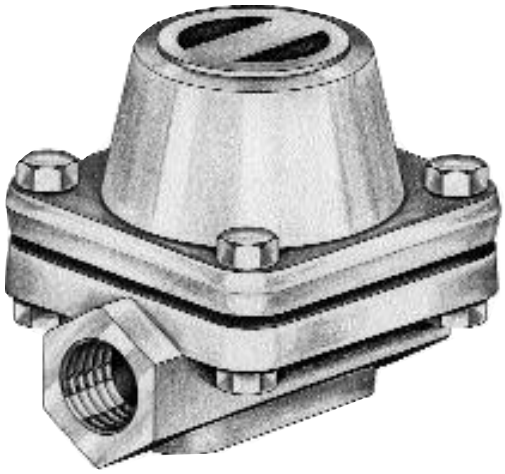
BPM21L Capacities



Capacity Condensate 20˚F *(11˚C)* below steam temperature

BPT21

The BPT21 is a versatile balanced pressure thermostatic steam trap suitable for steam main drip stations, hospital, laundry, kitchen equipment, and steam tracing lines. The unit is available with or without a strainer and with various end connections for maximum flexibility. The balanced pressure capsule design is good waterhammer and moderate superheat resistance.



BPT 30

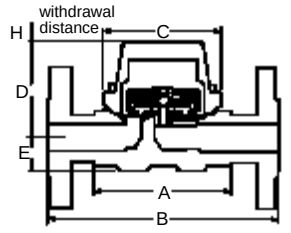
The BPT30, like the BPT21, is a balanced pressure thermostatic steam trap available with or without a strainer and with various end connections. The advantage of the BPT30 is its maximum operating pressure of 435 psig. This makes it suitable for medium pressure main drips, steam tracing systems, and process equipment. The balanced pressure capsule design is self adjusting over the entire operating pressure range.

BPT21

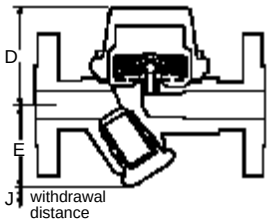
Model	BPT21LC, BPT21HC, BPT21YLC, BPT21YHC
Sizes	1/2", 3/4"
Body Material	Forged Steel
Connections	NPT
Piping Configuration	In-Line
Options	SW connections, ANSI 150 & 300, Subcooling capsule filling, 1/4" plugs for strainer blowdown & trap testing
TIS#	2.004
Maximum Operating Pressure (PMO)	304 psig

BPT30

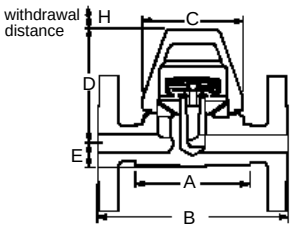
Model	BPT30LC	BPT30HC	BPT30YLC	BPT30YHC
Sizes	1/2", 3/4"	1"	1/2", 3/4"	1"
Body Material	Forged Steel			
Connections	NPT			
Piping Configuration	In-Line			
Options	SW connections, ANSI 150 & 300, Subcooling capsule filling, blowdown valve for BPT30Y & trap testing			
TIS#	2.005			
Maximum Operating Pressure (PMO)	435 psig			



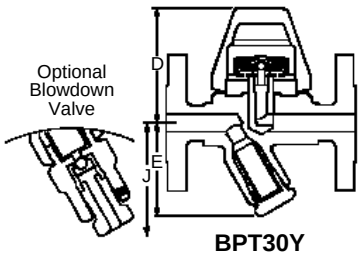
BPT21



BPT21Y



BPT30



BPT30Y

Dimensions (nominal) in inches

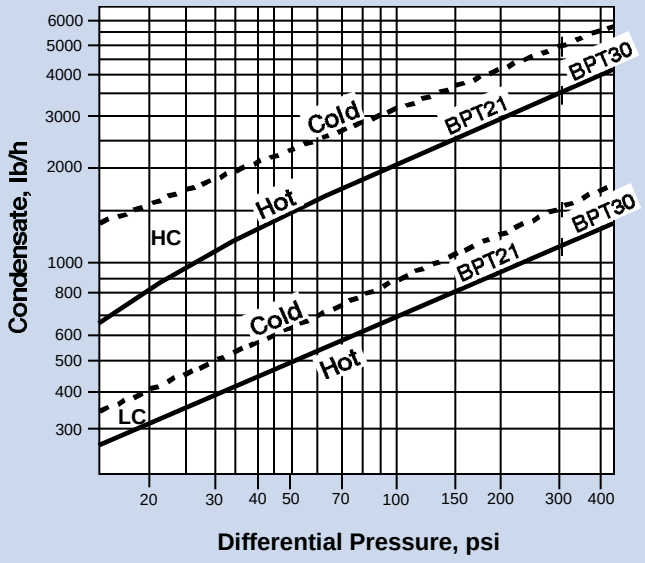
Size	Type	A	B	C	D	E	H	J	Weight Scr/SW	Weight Flgd
1/2"	BPT21	3.4	5.9	2.9	2.5	0.83	1.4	–	3 lb	6.8 lb
3/4"	BPT21	3.4	5.9	2.9	2.6	0.98	1.4	–	3.5 lb	7.3 lb
1/2"	BPT21Y	3.4	5.9	2.9	2.5	2.0	1.4	3.0	3.5 lb	5.9 lb
3/4"	BPT21Y	3.4	5.9	2.9	2.6	2.0	1.4	3.0	3.9 lb	6.4 lb

Dimensions (nominal) in inches

Size	Type	A	B	C	D	E	H	J	Weight Scr/SW	Weight Flgd
1/2"	BPT30	3.7	5.9	3.2	3.9	0.67	1.5	–	4.8 lb	7.9 lb
3/4"	BPT30	3.7	5.9	3.2	3.9	0.79	1.5	–	5.1 lb	9.0 lb
1"	BPT30	3.7	6.3	3.2	3.9	1.1	1.5	–	5.3 lb	10.1 lb
1/2"	BPT30Y	3.7	5.9	3.2	3.8	3.1	1.5*	5.0	7 lb	10.3 lb
3/4"	BPT30Y	3.7	5.9	3.2	3.8	3.1	1.5*	5.0	7 lb	11.9 lb
1"	BPT30Y	3.7	6.3	3.2	3.8	3.1	1.5*	5.0	7.3 lb	12.8 lb

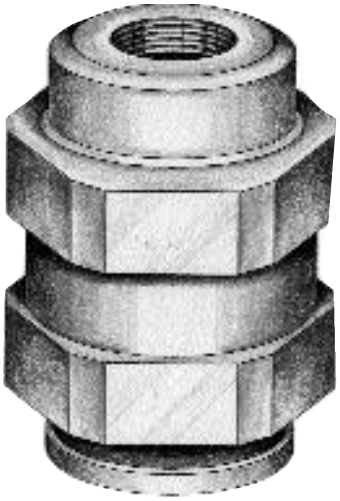
* With Blowdown valve add 1.06"

BPT21/30, BPT21Y/30Y Capacities



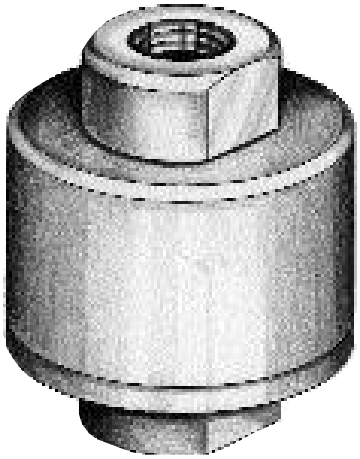
TSS300

The TSS300 is a low capacity, low profile balanced pressure thermostatic steam trap ideal for critical and non-critical steam tracing systems. The welded stainless steel element self adjusts to varying operating pressures. It can be installed in either horizontal or vertical piping for added flexibility.



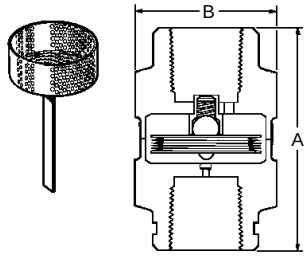
MST18

Like the TSS300, the MST18 is a low capacity, low profile balanced pressure thermostatic steam tracer trap. The added benefit of the MST18 is the ability to service easily. The welded stainless steel capsule self adjusts to accommodate varying pressures.



TSS300

Sizes	3/8", 1/2"
Body Material	Stainless Steel
Connections	NPT
Piping Configuration	In-Line
Options	Strainer Screen (1/2" only)
TIS#	2.0001
Maximum Operating Pressure (PMO)	300 psig

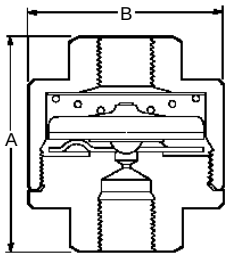


Dimensions (nominal) in inches

Size	A	B	Weight
3/8", 1/2"	2.5	1.5	0.7 lb

MST18

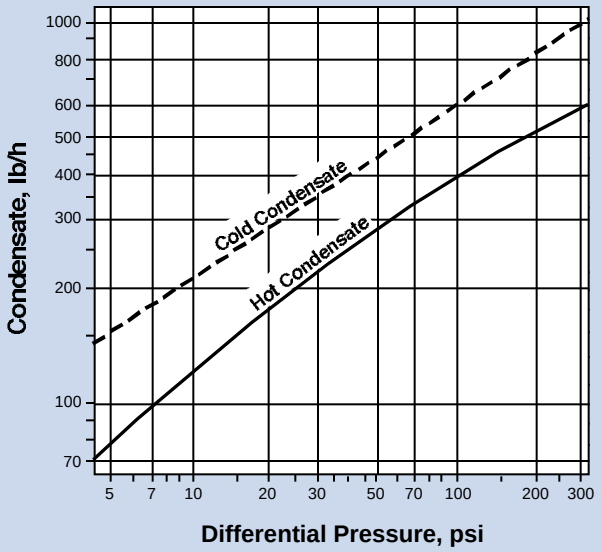
Sizes	1/4", 1/2"
Body Material	Stainless Steel
Connections	NPT
Piping Configuration	In-Line
Options	N/A
TIS#	2.002
Maximum Operating Pressure (PMO)	261 psig



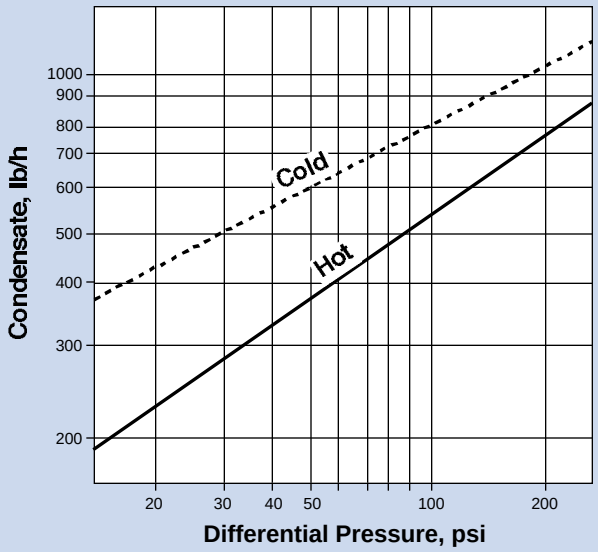
Dimensions (nominal) in inches

Size	A	B	Weight
1/4"	2.0	1.8	0.88 lb
1/2"	2.5	1.8	0.95 lb

TSS300 Capacities

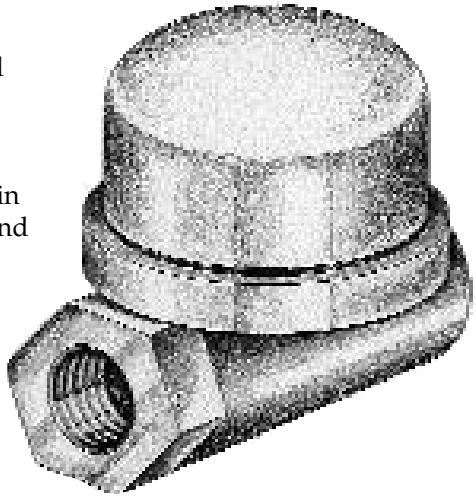


MST18 Capacities



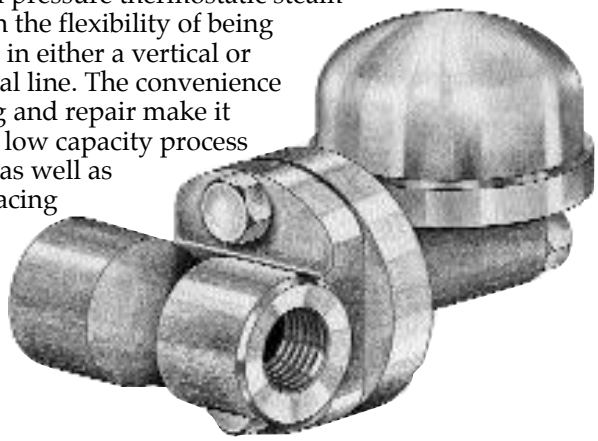
SBP30LC

The SBP30LC is a sealed stainless steel balanced pressure thermostatic steam trap ideal for steam tracing systems, main drips, and kitchen and hospital equipment. The balanced pressure capsule has good resistance to waterhammer and moderate superheat.



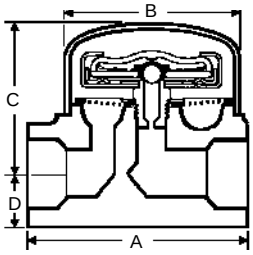
UBP30

The UBP30 joins the sealed thermostatic steam trap with Spirax Sarco's popular swivel connector. The result is a balanced pressure thermostatic steam trap with the flexibility of being installed in either a vertical or horizontal line. The convenience in piping and repair make it ideal for low capacity process systems as well as steam tracing systems and steam main drips.



SBP30LC

Sizes	1/2", 3/4"
Body Material	Stainless Steel
Connections	NPT
Piping Configuration	In-Line
Options	SW and BSP connections, subcooling capsule
TIS#	2.0061
Maximum Operating Pressure (PMO)	261 psig

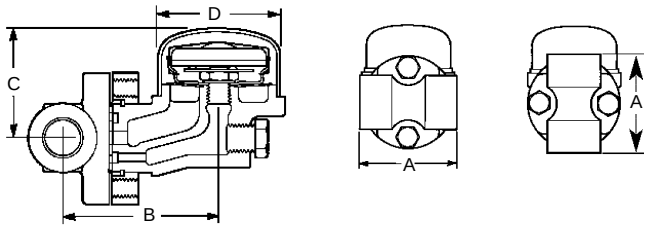


Dimensions (nominal) in inches

Size	A	B	C	D	Weight
1/2", 3/4"	3.1	2.5	2.2	0.74	2.2 lb

UBP30

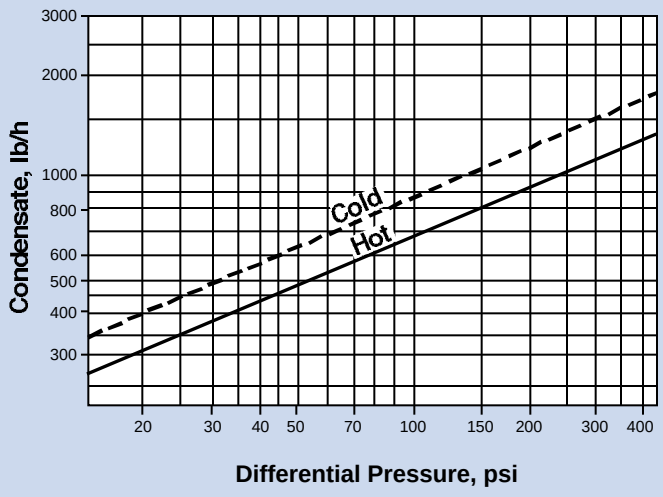
Sizes	1/2", 3/4", 1"
Body Material	Stainless Steel
Connections	NPT
Piping Configuration	In-Line
Options	SW and BSP connections, subcooling capsule
TIS#	2.008
Maximum Operating Pressure (PMO)	435 psig



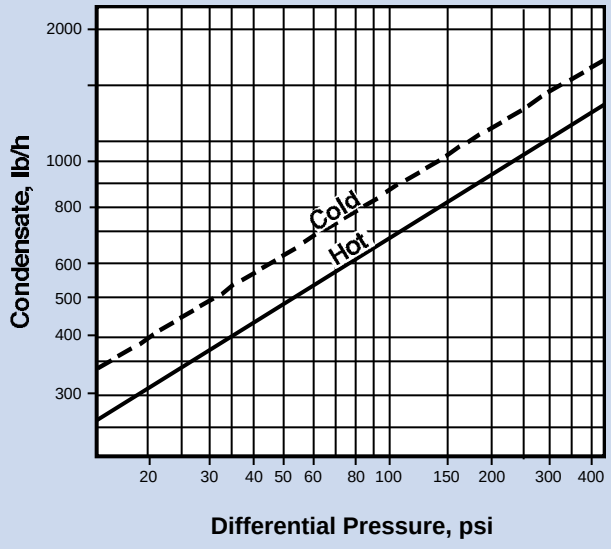
Dimensions (nominal) in inches

Size	A	B	C	D	Weight
1/2"	2.4	3.2	2.2	2.5	3.5 lb
3/4"	2.8	3.1	2.2	2.5	3.8 lb
1"	3.5	3.2	2.2	2.5	4.2 lb

SBP30LC Capacities

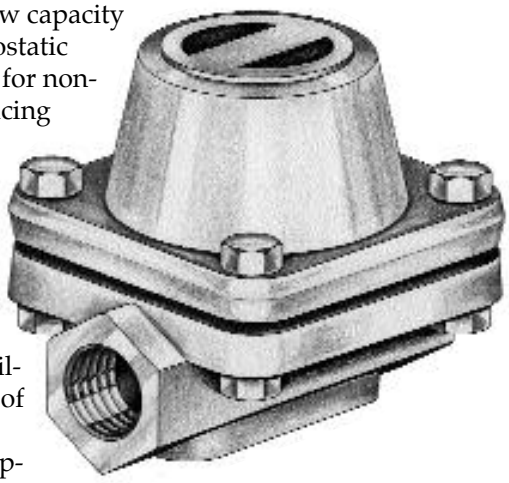


UBP30 Capacities



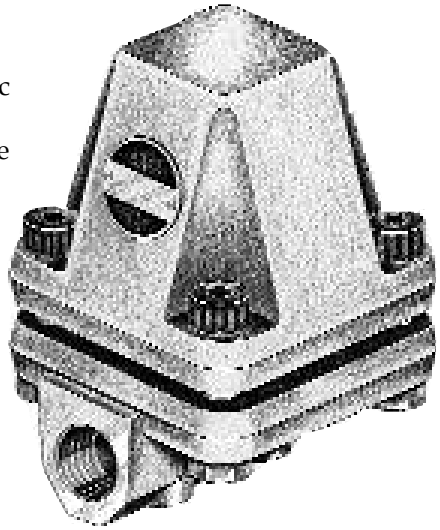
SM21, SM21Y

The SM21 is a low capacity bimetalic thermostatic steam trap ideal for non-critical steam tracing and process systems. The bimetallic element is self-adjusting over the operating pressure range. The SM21 is available in a variety of end connections for maximum piping convenience.



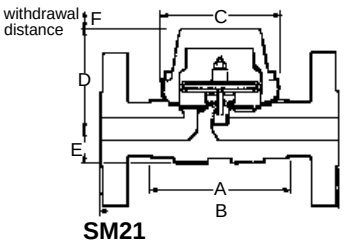
SM24H

The SM24H is a bimetallic thermostatic steam trap that can be found in high pressure steam main drips, non-critical tracing and high pressure process systems. This steam trap is available with threaded, socket weld, or flanged connections for piping convenience.

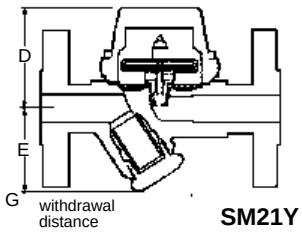


SM21, SM21Y

Sizes	1/2"& 3/4"
Body Material	Forged Steel
Connections	NPT
Piping Configuration	In-Line
Options	SW, ANSI 150 & 300 Connections, 1/4" tappings
TIS#	2.100
PMO	300 psig



SM21



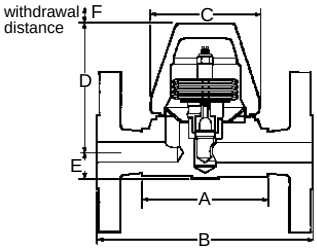
SM21Y

Dimensions (nominal) in inches

Size	Type	A	B	C	D	E	F	G	Weight Scr/SW	Weight Flgd
1/2"	SM21	3.4	5.9	2.9	2.5	0.83	1.4	–	3.2 lb	6.8 lb
3/4"	SM21	3.4	5.9	2.9	2.6	0.98	1.4	–	3.5 lb	7.3 lb
1/2"	SM21Y	3.4	5.9	2.9	2.5	2.0	1.4	1.0	3.6 lb	5.9 lb
3/4"	SM21Y	3.4	5.9	2.9	2.6	2.0	1.4	1.0	3.9 lb	6.4 lb

SM24H

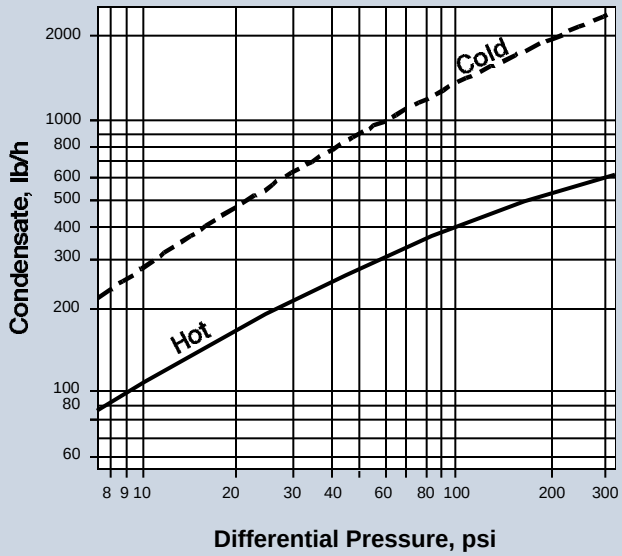
Sizes	1/2", 3/4", 1"
Body Material	Forged Steel
Connections	NPT
Piping Configuration	In-Line
Options	SW, ANSI 150 & 300 Connections, 1/4" tappings
TIS#	2.102
PMO	350 psig



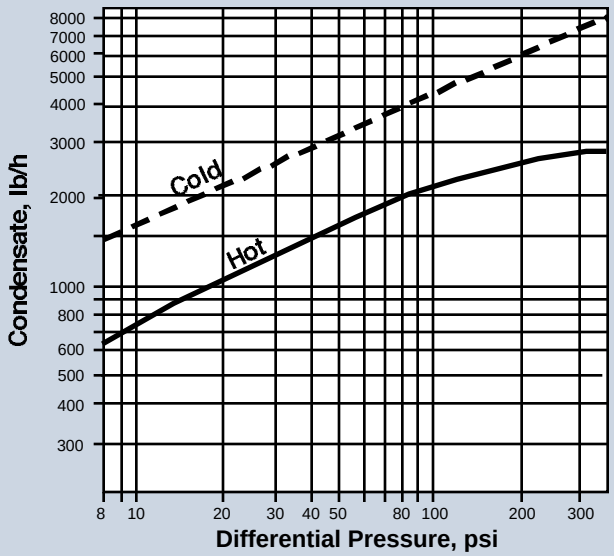
Dimensions (nominal) in inches

Size	A	B	C	D	E	F	Weight Scr/SW	Weight Flgd
1/2"	3.7	5.9	3.2	3.8	0.67	2.2	4.5 lb	7.9 lb
3/4"	3.7	5.9	3.2	3.8	0.79	2.2	5.1 lb	9.0 lb
1"	3.7	6.3	3.2	3.8	1.1	2.2	5.2 lb	9.1 lb

SM21, SM21Y Capacities

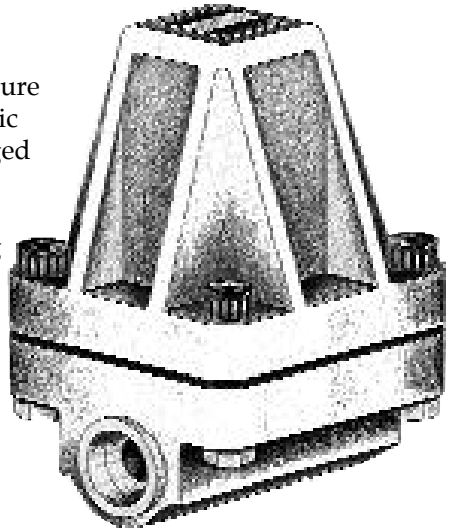


SM24H Capacities



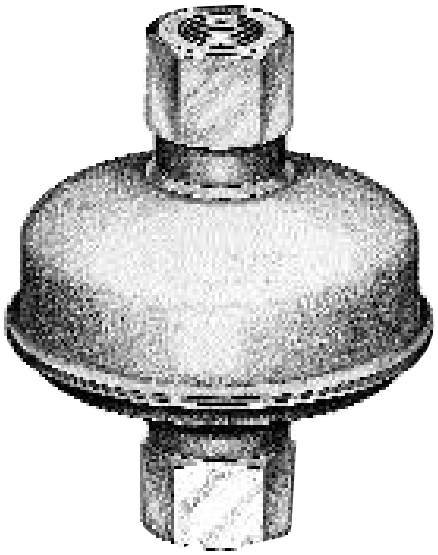
SM45

The SM45 is Spirax Sarco's highest pressure bimetalic thermostatic steam trap. The rugged cast steel design can handle steam pressures to 650 psig and temperatures to 842˚F. On high pressure steam mains, where some subcooling is acceptable, the SM45 provides efficient drainage.



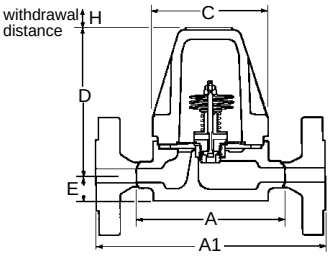
SSM21

The SSM21 is a sealed bimetallic thermostatic steam trap suitable for non-critical tracing where subcooling of condensate is permissible.



SM45

Sizes	1/2", 3/4", 1", 1 1/2"
Body Material	Cast Steel
Connections	SW
Piping Configuration	In-Line
Options	NPT, ANSI 150 & 300 Connections
TIS#	2.103
PMO	650 psig

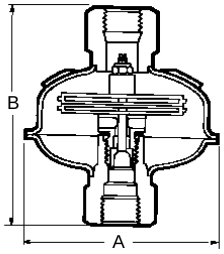


Dimensions (nominal) in inches

Size	A	A1	C	D	E	H	Weight Scr/SW	Weight Flgd
1/2"	5.1	8.3	4.0	5.4	0.95	4.3	12.6 lb	16.0 lb
3/4"	5.1	9.1	4.0	5.4	0.95	4.3	13.7 lb	19.0 lb
1"	5.1	9.1	4.0	5.4	0.95	4.3	13.7 lb	21.0 lb
1-1/2"	5.9	10.2	4.0	5.7	1.2	4.5	14.0 lb	30.0 lb

SSM21

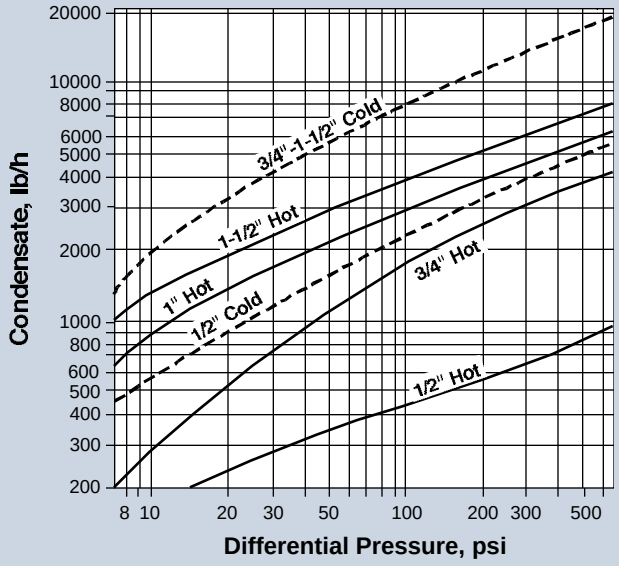
Sizes	1/2"
Body Material	Stainless Steel
Connections	NPT
Piping Configuration	In-Line
Options	N/A
TIS#	2.104
PMO	304 psig



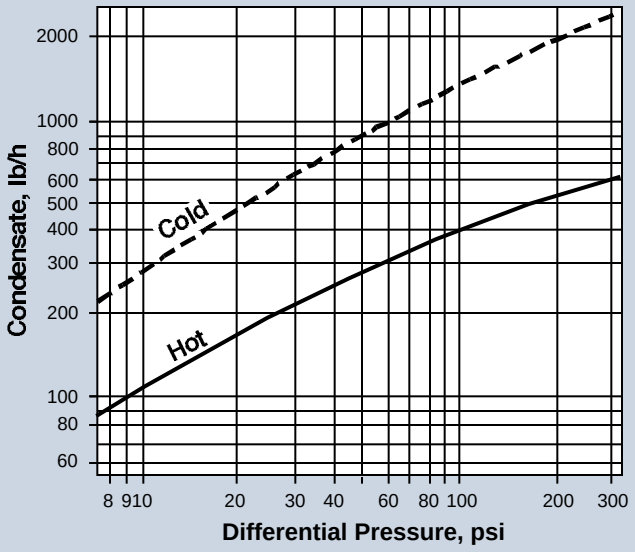
Dimensions (nominal) in inches

A	B	Weight
2.9	3.7	1.0 lb

SM45 Capacities



SSM21 Capacities



Steam Trap Selection Guide

As the USA's leading provider of steam system solutions, Spirax Sarco recognizes that no two steam trapping systems are identical. Because of the wide array of steam trap applications with inherently different characteristics, choosing the correct steam trap for optimum performance is difficult. Waterhammer, superheat, corrosive condensate, or other damaging operating characteristics dramatically affect performance of a steam trap. With over 85 years of experience in steam technology, Spirax Sarco is committed to helping its customers design, operate and maintain an efficient steam system. You have our word on it!

Application		1st Choice						2nd Choice					
		Float & Thermostatic	Thermo-Dynamic®	Balanced Pressure	Bimetallic	Liquid Expansion	Inverted Bucket	Float & Thermostatic	Thermo-Dynamic®	Balanced Pressure	Bimetallic	Liquid Expansion	Inverted Bucket
Steam Mains	to 30 psig	✓											✓
	30-400 psig		✓										✓
	to 600 psig		✓										✓
	to 900 psig		✓										✓
	to 2000 psig		✓										✓
	with Superheat		✓								✓		
Separators		✓											✓
Steam Tracers	Critical		✓							✓			
	Non-Critical			✓					✓				
Heating Equipment													
	Shell & Tube Heat Exchangers	✓											✓
	Heating Coils	✓											✓
	Unit Heaters	✓											✓
	Plate & Frame Heat Exchangers	✓											✓
	Radiators			✓									
General Process Equipment	to 30 psig	✓											✓
	to 200 psig	✓											✓
	to 465 psig	✓											✓
	to 600 psig					✓							
	to 900 psig					✓							
	to 2000 psig					✓							
Hospital Equipment	Autoclaves	✓								✓			
	Sterilizers	✓								✓			
Fuel Oil Heating	Bulk Storage Tanks			✓				✓					
	Line Heaters	✓											
Tanks & Vats	Bulk Storage Tanks			✓				✓					
	Process Vats	✓							✓				
Vulcanizers			✓					✓					
Evaporators		✓											✓
Reboilers		✓											✓
Rotating Cylinders		✓											
Freeze Protection					✓								

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