

# **Model 950 Knife Gate Valve**

Model 950 is designed as a cost effective and versatile solution for most knife gate applications. The key design feature is the two lug single piece cast body, which ensures optimum functional capabilities with lower body weight and cost. The design offers a choice of either cast or plate superstructures (yoke) which also permits interchangeability between manual and pneumatic actuators. A cast body is more rugged and offers better leak tightness than fabricated or cast two-piece body; it also is superior to cast valves with stainless steel lining which are more susceptible to corrosive and erosive wear.



# **Specifications**

Uni-directional knife gate valve
2" to 60" (higher sizes on application)
150psi CWP up to 24" for valves with body in SS and special alloys; 150psi
CWP up to 12", 75psi on higher sizes up to 24" with body in cast iron / ductile Iron
Wafer; flangeless, two lug
Options include ANSI, DIN, BS, JIS and AS standards; others on request
Stainless Steel and special alloys
Stainless steel and special alloys
Integral Metal-to-metal, replaceable soft seat (EPDM, Viton etc)
Braided yarn, PTFE (different grades) and others
Handwheel, chainwheel, bevel gear handwheel or chainwheel, VAAS
Pneumatic double-acting cylinder and electric actuators
Various accessories and special construction options are available for this
Model.

# **Test Specifications**

Body shell test	As per MSS SP-81 norms Hydrotest at 1.5 times CWP for Cast Iron	Valves
Seat leakage test	Metal seated valves As per MSS SP-81 norms Proprietary norms on larger sizes Resilient seated valves Zero leakage	Available At: Ray Port Valve & Fit



 Bay Port Valve & Fitting, Inc.

 P.O. Box 315
 Phone: (863) 425-0023

 2295 S.R. 37 South
 (800) 369-0194

 Mulberry, FL. 33860
 Fax: (863) 425-5091

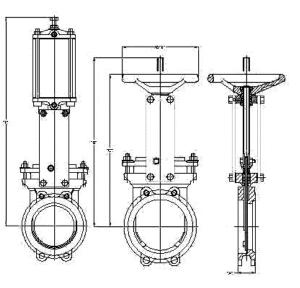
www.bayportvalve.com

## Painting

Except for stainless steel components, all exteriors will be painted with blue enamel paint. Special paint options available on request.

### **Dimensions (inches)**

Size	А	В	С	D	Е
2"	1.88	8	12	13	18
3"	2	8	15	17	22
4"	2	8	17	20	25
5"	2.25	10	19	22	28
6"	2.25	10	20	25	31
8"	2.75	12	24	31	38
10"	2.75	16	26	36	43
12"	3	16	30	48	50
14"	3	20	35	49	56
16"	3.5	20	36	51	59
18"	3.5	20	40	59	66
20"	4.5	20	45	65	74
24"	4.5	20	53	77	86



Dimensions given above are indicative. Please request certified drawings for piping layout

#### Weights

Size	2"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
Weight (lbs)	20	29	33	44	49	79	126	166	199	287	353	595	750

#### ValveFlow Capacity

Size	2"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
Round Port	240	565	1040	1670	2440	4460	6250	9400	12500	16500	21400	27000	39700
V-Orifice	89	210	386	610	900	1660	2320	3490	4650	6110	8000	10101	15100

# **Actuator Selection**

Please refer to actuator selection tables in product datasheet-200

#### **Optional Construction**

Model 950 valves can be offered with a variety of optional constructions.

#### Accessories

Model 950 valves can be offered with a variety of optional accessories.

#### Ordering

Please contact VAAS Americas for complete ordering information .

# VAAS AMERICAS

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888-698-2271

\* All statements, technical information, and recommendations in this bulletin are for general use only. Consult VAAS representative or factory for the specific requirements and material selection for your intended application. The right to change or modify product design or product without prior notice is reserved.

**Technical Brief Fig 950** July 20, 2010



# VAAS Valves with the Leading Edge

The Model 950 is a Uni-directional knife gate valve available in sizes 2"-24", and is designed as a cost effective and versatile solution for most knife gate applications. The key design feature is the two lug single piece cast body, which ensures optimum functional capabilities with lower body weight and cost. The design offers a choice of either cast or plate superstructures (yoke) which also permits interchangeability between manual and pneumatic actuators. A cast body is more rugged and offers better leak tightness than fabricated or cast two-piece body; it also is superior to cast valves with stainless steel lining which are more susceptible to corrosive and erosive wear.

The features and benefits of the Model 950

- Interchangeability of actuation (Quick Change Design); The quick change design of the yoke and actuator is as simple as removing 3 to 4 bolts, depending on the valve size, and swapping the actuator. This ease and flexibility of this feature reduces inventory cost in plant store rooms.
- Floating clevis to gate connection; allows the gate to travel along the center line of the valve body and is not hindered by the travel of the actuator.
- Cast or plate Yokes.
- Two lug single piece cast body

**Typical Applications;** 

Carbon Black	Chemical Slurries	Coal Slurries
Copper Tailings	Detergent Powders	Flyash Slurries
General Mining Slurry	Hot & Dry Gases	Iron Ore Slurries
Magnetite Slurry	Sugar Mills	Polymer Chips
Pulp Stock	Slag Slurry	Toxic/Hot Gas Handling
Water	Viscose Rayon	Molasses